

Engine	Suffix	Compression ratio	Bore (mm)	Stroke (mm)	Cubic capacity (cc)
K9K	700 - 702 704 - 710	18.25/1	76	80.5	1461

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UPPER ENGINE

Description	Tightening torques
Cylinder head	*
Camshaft bearings	1
Camshaft pulley	3 + 84°
Vacuum pump	2.1
Cylinder head coolant outlet unit	1
Exhaust manifold	2.6
Exhaust gas recirculation valve	2.1
Pre-heater plugs	1.5
High pressure pump	2.1
Injector flanges	2.8
High pressure rail	2.8
High pressure pipe	3.8
Cylinder head cover	1
Turbo - manifold mounting	2.6
Turbo oil return pipe	0.9
Turbo oil delivery pipe	2.3
Timing tension wheel	2.5
Top dead centre cap	2
Cylinder head suspended mounting support	2.1

* See tightening procedure.